



Reactions of ethane with CO₂ over supported Au



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ARTICLE INFO

Article history:

Received 11 June 2015

Revised 1 July 2015

Accepted 2 July 2015

Keywords:

Dehydrogenation of C₂H₆

Reaction of C₂H₆ with CO₂

Au catalyst

Effects of supports

Electronic interaction between Au and oxides

ABSTRACT

The dehydrogenation of C₂H₆ and its reaction with CO₂ have been investigated on Au deposited on various oxides. Both reactions occurred at relatively high temperatures, above 650 K. Ethylene formed in the dehydrogenation process with high selectivity, 94–98%, on most of the catalysts. The conversion of C₂H₆ varied with the nature of support and fell in the range of 3–19%. Adding CO₂ to C₂H₆ only slightly influenced the reaction of C₂H₆ on Au/MgO and Au/Al₂O₃, but markedly increased the conversion of C₂H₆ and changed its reaction pathways on Au deposited on *n*-type TiO₂, CeO₂ and ZnO. Taking into account the properties of these oxides, we came to the conclusion that their electric behavior and not their defect structure play a dominant role in the enhanced activity of Au deposited on these supports. Based on the different work functions, an electronic interaction between Au particles and these oxides is proposed, which facilitates the formation of reactive negatively charged CO₂.

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1. Introduction

The conversion of hydrocarbons, particularly CH₄ and C₂H₆, into more valuable compounds is an important project for heterogeneous catalysis. A surprising reaction of CH₄ is its transformation into benzene, which is catalyzed by a new type of catalyst, Mo₂C/ZSM-5 [1–7]. The technological importance of the initial findings is indicated by a large number of publications and patents [8]. Several new catalyst combinations have been tested, but neither of them were better than Mo₂C/ZSM-5. Aromatization of C₂H₆ also occurs on Mo₂C/ZSM-5 [9,10], but it proceeds on several other catalysts, too. An alternative way of the conversion C₂H₆ is its dehydrogenation into C₂H₄, which is one of the most important petrochemicals. On the most active catalysts, however, the decomposition of C_xH_y, formed during the reaction cannot be avoided. Adding O₂ or N₂O lowers the reaction temperatures and opens a new route for the formation of olefins. In this case, however, we may count with the undesired oxidation of C_xH_y species. This side reaction can be minimized by using CO₂ as a mild oxidant [11–17]. Pt metals are active catalysts for C₂H₆ + CO₂ reaction, but at higher temperatures instead of dehydrogenation of ethane its dry-reforming becomes the dominant process. Rh/ZSM-5 presents a good example for this feature [13]. On the less reactive Mo₂C/SiO₂ [14], the selectivity of ethylene formation was 90–95%

at an ethane conversion of 30%. More attractive results were obtained on the combination of various oxides [11,12,15–17]. On Ni–Nb–O mixed oxides the yield for ethylene was 46% at 673 K [15]. A series of chromium catalysts supported on titanasilicates effectively dehydrogenated ethane with CO₂ with a selectivity of 90.0% at 923 K [16].

In the present work the influence of CO₂ on the reaction of C₂H₆ is investigated over Au nanoparticles deposited on various oxidic supports. It is expected that due to the less reactivity of Au particles compared to transitional metals we can avoid the side reactions. One of the aims of this study was to test the effect of defect structure of various oxides, and the possible role of the electronic interaction between Au and oxides. As was demonstrated several decades ago the electronic interaction between metal and oxides due to their different work functions plays an important role in the support effect [18,19]. This was well demonstrated by using *n*-type TiO₂. After the first use of TiO₂ as a support [20,21] a dramatic increase in its application occurred [22]. Recently a greater attention is paid to the role of O vacancy in the catalytic and support effect of TiO₂ [23–25]. As the *n*-type character of TiO₂ is due to the O vacancy [26], it is not easy to differentiate between the role of O vacancy and the electric property. The importance of the latter in the catalytic and support effect of TiO₂ may be established by the comparison of its influence with that of ZnO, which is also an *n*-type oxide. However, its semiconducting behavior is due to the excess of Zn in the interstitial position and not due to the O vacancy.

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2. Experimental

2.1. Methods

Catalytic measurements were carried out in a fixed bed continuous flow reactor made of a quartz tube. The flow rate of reactant gases was 12 ml/min. The exit gas was analyzed by gas chromatograph (Hewlett–Packard 5890) on a Porapak QS column. The carrier gas was Ar which contained 12.5% of C₂H₆. In the study of CO₂ + C₂H₆ reaction we applied a gas mixture of 1:1 mol ratio. In the temperature programmed reduction (TPR), the heating rate was 5 K/min and the flow of H₂ was 20 ml/min. The selectivity for C₂H₄ was calculated as follows:

$$\text{C}_2\text{H}_4 \text{ selectivity} = 2 \times n_{\text{C}_2\text{H}_4} / (2 \times n_{\text{C}_2\text{H}_4} + n_{\text{C}_2\text{H}_6})$$

2.2. Materials

1% Au/TiO₂ and 1% Au/ZnO catalysts were purchased from STREM Chem. Inc. Average gold crystallite size is ~2–3 nm. The other supported Au catalysts were prepared by a deposition–precipitation method. HAuCl₄·aq (p.a., 49% Au, Fluka AG) was first dissolved in triply distilled water. After the pH of the aqueous HAuCl₄ solution had been adjusted to 7.5 by the addition of 1 M NaOH solution, a suspension was prepared with the finely powdered oxidic support, and the system was kept at 343 K for 1 h under continuous stirring. The suspension was then aged for 24 h at room temperature, washed repeatedly with distilled water, dried at 353 K and calcined in air at 573 K for 4 h. The following oxides were used as supports: Al₂O₃ (Degussa C), MgO (Reanal) and CeO₂ (Alfa Aesar). The average gold crystallite size in these samples is 5–8 nm.

3. Results

3.1. Dehydrogenation of C₂H₆

The reaction of C₂H₆ started on most of the catalysts at high temperature, above 650–700 K (Fig. 1A). The conversion was relatively low even at 923 K. Largest value was obtained for Au/ZnO (~19%) followed by Au/TiO₂, Au/CeO₂, Au/MgO and Au/Al₂O₃. The major product was C₂H₄ with a small amount of CH₄. High selectivity, more than 90%, was measured for all samples, which altered only little with the temperature (Fig. 1B). All the catalysts exhibited a remarkable stability. To establish the contribution of the Au similar experiments were performed with the supports alone. Oxides also catalyzed the dehydrogenation reaction, their effect was somewhat less than that of Au-containing catalysts. Some characteristic data are presented in Table 1.

3.2. Reaction of CO₂ + C₂H₆

The effect of CO₂ depended on the nature of the support. The conversion of C₂H₆ was only slightly higher on Au/MgO and Au/Al₂O₃ compared to the values obtained in the absence of CO₂ (Table 2). In contrast, CO₂ markedly enhanced the catalytic performance of Au deposited on TiO₂, CeO₂ and ZnO. An appreciable reaction occurred even at 650 K. The conversion of C₂H₆ as a function of temperature is shown in Fig. 2A. Nearly the same values were calculated from the consumption of CO₂. The decomposition of CO₂ was also examined in the absence of C₂H₆ on all catalysts under similar conditions. No sign of the formation of CO was observed even at 923 K.

Product distribution obtained on Au/TiO₂ is presented in Fig. 2B. The major product is CO. H₂ and C₂H₄ formed almost in same

quantity. A small amount of CH₄ was also produced. The selectivity of C₂H₄ production at 923 K was 85.8% neglecting the production of CO from CO₂. This catalyst exhibited a remarkable stability at 923 K. This is shown in Fig. 3A.

Different results were obtained on the more active Au/CeO₂ catalyst (Fig. 2C). In this case, the amount of C₂H₄ was much less than that of H₂. Whereas on Au/TiO₂ the H₂/C₂H₄ ratio was almost 1, on Au/CeO₂ this ratio reached a factor of 4. The (maximum) selectivity value of C₂H₄ formation is about 88.1%. An interesting feature of the reaction is the more extended formation of CO. Similarly to Au/TiO₂ catalyst only slight deactivation was experienced (Fig. 3A).

The highest catalytic activity was exhibited by Au/ZnO (Fig. 2A). In contrast to the previous catalysts, a much larger amount of CH₄ was formed. This is well reflected in the selectivity and yield of CH₄ production (Table 2). In harmony with this feature, we obtained the lowest values for both the selectivity and the yield of C₂H₄ production. In contrast to the previous catalysts, an extensive deactivation occurred at 923 K. Its extent was markedly smaller at lower temperatures, 873 K and 823 K. This is demonstrated in Fig. 3A. Important data for the CO₂ + C₂H₆ reaction on different catalysts are presented in Table 2.

Some experiments have been performed concerning the effect of the CO₂ content added to the C₂H₆. Results obtained are given in Fig. 3B. It appears that with the increase of the CO₂/C₂H₆ ratio the amounts of C₂H₄ and H₂ are increased up to CO₂/C₂H₆ = 1. At higher ratios the formation of these compounds is declined.

The apparent activation energies for the formation of different products have been determined on Au/TiO₂ in the temperature range of 773–840 K, where the conversion of C₂H₆ was below 12%. The rate of formation of H₂ and C₂H₄ in steady state was plotted according to the Arrhenius equation. We obtained 74.0 ± 2 kJ/mol for the formation of C₂H₄ and 97.7 ± 2 kJ/mol for the production of CO.

The amount of carbon deposit formed in the CO₂ + C₂H₆ reaction and its reactivity was determined by TPR measurements. On Au/ZnO a small amount of CH₄ formed with a Tp ≈ 710 K, a significant quantity of CH₄ was produced with Tp = 915 K. A very small amount of C₂H₄ was also detected with Tp = 875 K (Fig. 4A). In the case of Au/TiO₂ the CH₄ peaks appeared at 775 and 1055 K (Fig. 4B). Formation of C₂H₄ was not detected. Similar measurements with Au/CeO₂ catalyst gave no products formed.

4. Discussion

Deposition of Au on various oxidic supports enhanced only moderately the dehydrogenation of C₂H₆



measured on pure oxides. The high selectivity of C₂H₄ formation, more than 90% at 873–923 K (Table 1), indicates that we can count only with very limited side reactions, e.g. with the decomposition of C₂H₄ or C_xH_y to carbon



As regards the efficiency of the catalysts Au/MgO and Au/Al₂O₃ exhibited the lowest activity (Table 1). Adding CO₂ to C₂H₆ only slightly increased the catalytic performance of these two samples, which suggests that Au particles on these oxides cannot activate the CO₂ molecule to a greater extent. The situation is completely different in the case of Au/TiO₂, Au/CeO₂ and Au/ZnO, when the reaction between CO₂ and C₂H₆ is greatly enhanced compared to the activity of pure oxides. If we take into account the properties of active and inactive supporting oxides, we find that the active oxides (TiO₂, CeO₂, ZnO) belong to the *n*-type semiconductors, while Al₂O₃ and MgO are insulating materials. In light of this

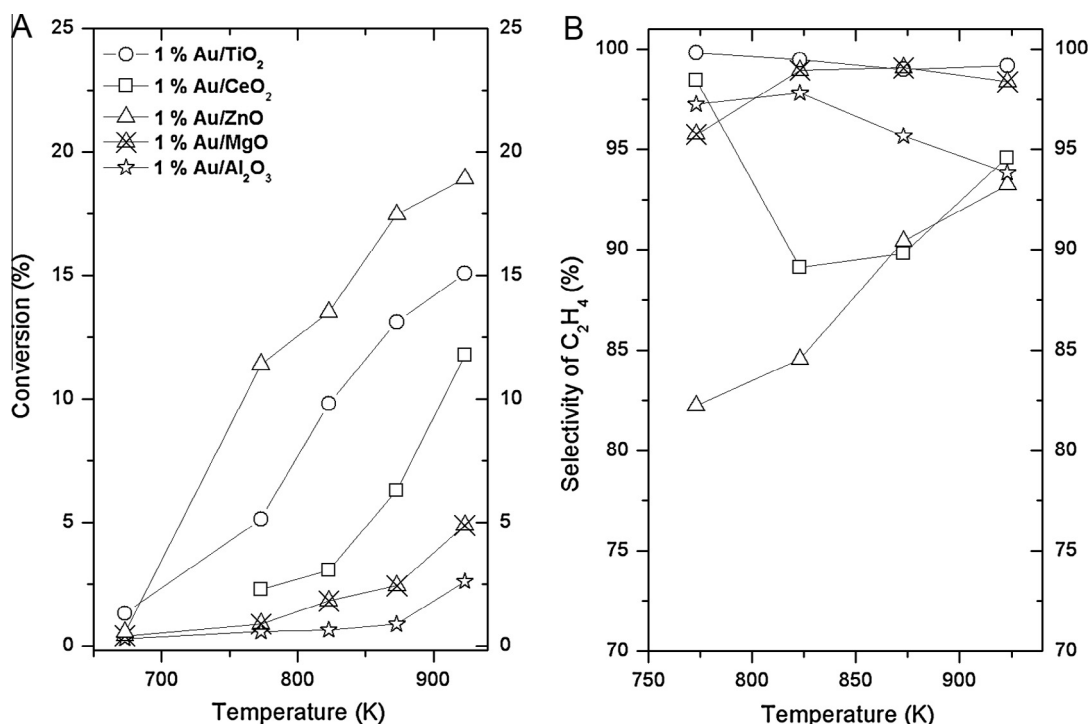


Fig. 1. Dehydrogenation of C₂H₆ (A) and selectivity of C₂H₄ formation (B) as a function of temperature and time at 923 K (C).

Table 1

Some characteristic data for dehydrogenation of C₂H₆ at 923 K.

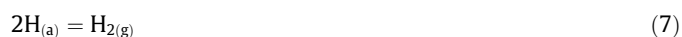
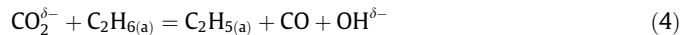
Catalyst	Conversion of C ₂ H ₆ (%)	Selectivity of C ₂ H ₄ formation
TiO ₂	10.5	98.0
Au/TiO ₂	15.0	98.5
CeO ₂	9.0	97.0
Au/CeO ₂	12.0	94.6
ZnO	5.0	97.9
Au/ZnO	18.9	93.2
Au/MgO	4.9	98.3
Au/Al ₂ O ₃	2.5	93.8

difference, we assume the occurrence of an electronic interaction between Au and the *n*-type oxides. As the work function of Au (5.3 eV) is higher than that of TiO₂ (~4.6 eV), CeO₂ (2.5–2.7 eV) and ZnO (3.9–4.25 eV), a charge transfer may occur at Au/oxide interface from the oxides to the Au making it more active. As known CO₂ is a very stable molecule. In previous studies performed on TiO₂-supported metals [27] and metal single crystals including Au(111) [28–31], it was revealed that the donation of electrons from the catalyst to the antibonding π level of CO₂ leads to the formation of reactive negatively charged CO₂^{δ−}. Based on this consideration we propose the occurrence of following steps for the reaction of CO₂ and C₂H₆

Table 2

Some characteristic data for the CO₂ + C₂H₆ reaction at 923 K.

Catalyst	Conversion of C ₂ H ₆ (%)	Selectivity of C ₂ H ₄ formation
TiO ₂	17.1	98.2
Au/TiO ₂	40.6	85.8
CeO ₂	20.2	98.0
Au/CeO ₂	52.2	88.1
ZnO	12.5	90.1
Au/ZnO	67.4	36.2
Au/MgO	7.3	98.3
Au/Al ₂ O ₃	7.7	95.2



The slow, rate determining step is very likely the reaction of C₂H₆ with CO₂^{δ−} (Eq. (4)).

As there was no indication of the formation of CO in the absence of C₂H₆, we can exclude the decomposition of activated CO₂ alone



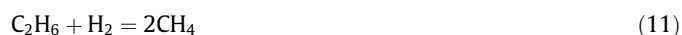
The product distribution obtained on the active catalysts indicates that CO₂ exerts different influences on the reaction of C₂H₆. The enhanced formation of C₂H₄, in other words the oxidative dehydrogenation of C₂H₆



is mainly occurred on Au/TiO₂. The more extended formation of CO and H₂ on Au/CeO₂ and on Au/ZnO suggests the occurrence of the dry reforming of C₂H₆



which probably consists of the reactions of C₂H₄ formed in the oxidative dehydrogenation of C₂H₆ with the activated CO₂ and O^{δ−}. Furthermore, the catalytic behavior of Au/ZnO basically differs from the previous ones as a very large amount of CH₄ is also formed in the CO₂ + C₂H₆ reaction above 823 K and a significant deactivation of the catalyst also proceeds (Fig. 3D). Accordingly, we can count with the cracking of C₂H₆ and C₂H₄



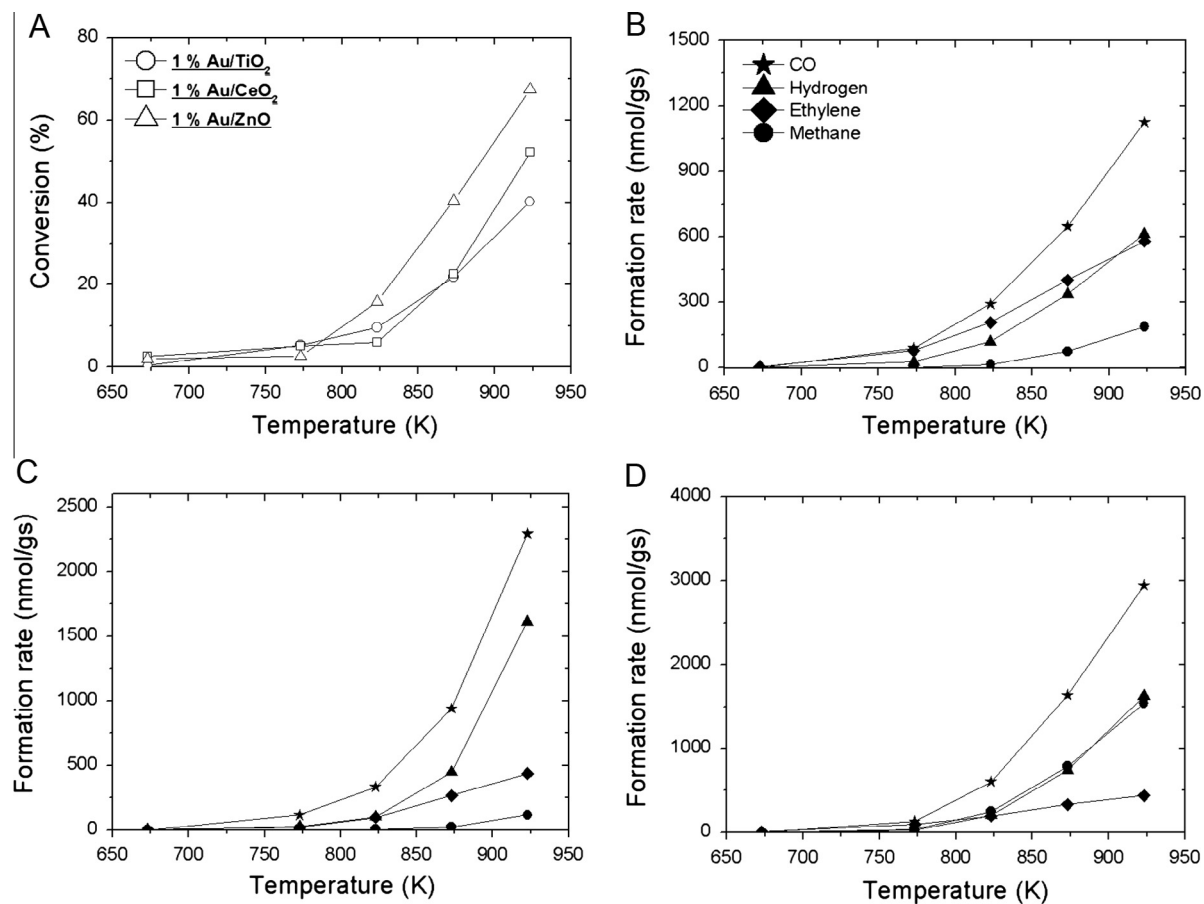


Fig. 2. Reaction of $C_2H_6 + CO_2$. Conversion of C_2H_6 (A); Formation of various products: Au/TiO₂ (B); Au/CeO₂ (C); Au/ZnO (D).

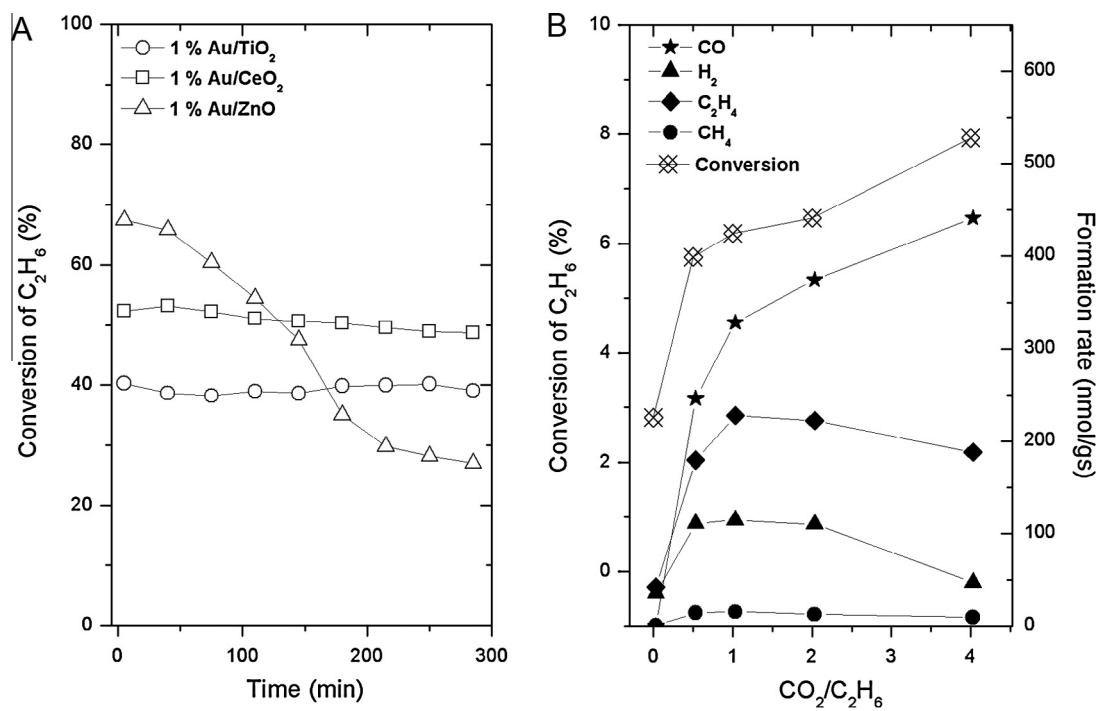


Fig. 3. Conversion of C_2H_6 in the $CO_2 + C_2H_6$ reaction in time at 923 K (A). Effects of CO_2/C_2H_6 ratio on the formation of various products on Au/TiO₂ at 823 K (B).

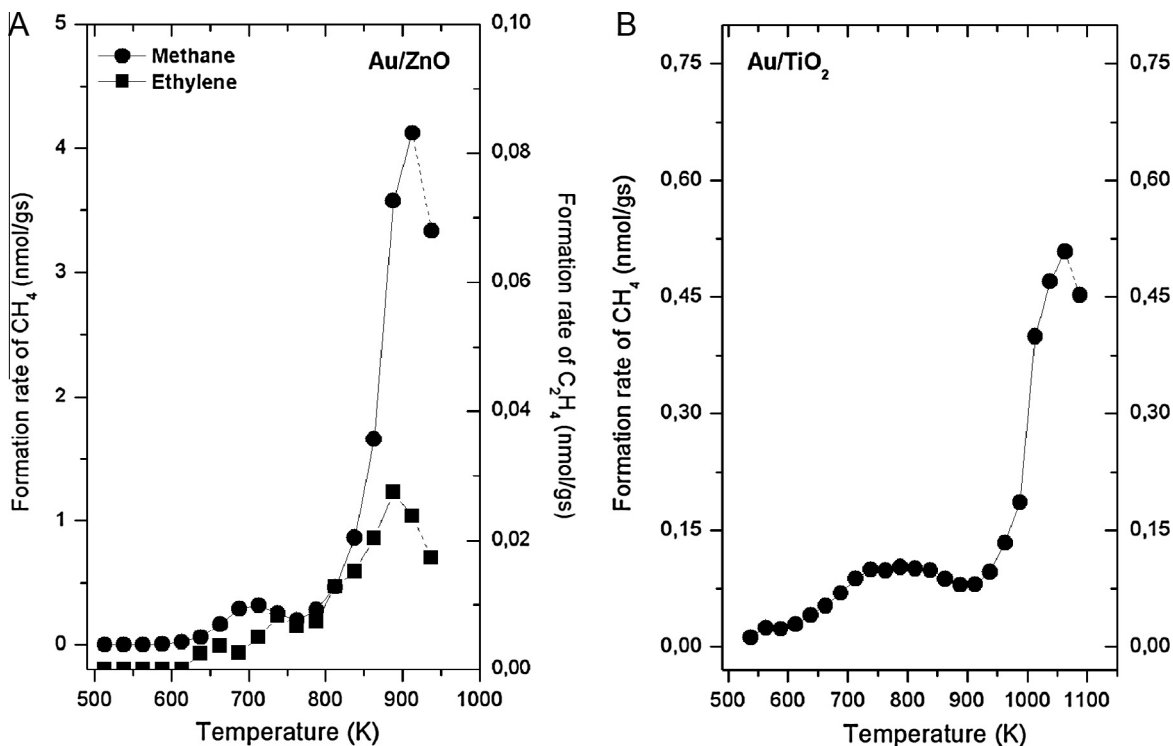


Fig. 4. TPR measurements following the CO₂ + C₂H₆ reaction at 923 K on Au/ZnO (A) and Au/TiO₂ (B).



The hydrogenation of CO₂ as a source of CH₄



can contribute only very little to the formation of CH₄. According to our control experiments this reaction on supported Au samples at atmospheric pressure gives mainly CO and H₂O. The deactivation of the Au/ZnO at higher temperatures can be attributed to the deposition of carbon. TPR studies clearly indicated the presence of a large amount of carbon deposit formed in the CO₂ + C₂H₆ reaction over Au/ZnO (Fig. 4).

Finally, we may deal with the possible role of the defect structure of the oxidic supports. As mentioned in the introduction, in the explanation of the effectiveness of the TiO₂ as a support an increased attention is paid to the role of its oxygen vacancy [23–25]. As the carrier effect of TiO₂ (containing O vacancy) and that of ZnO (with excess Zn the interstitial position) is comparable, we may conclude that in this reaction the electronic property of the supporting oxides is more important than the nature of their defect structure.

5. Conclusion

- (i) Dehydrogenation of C₂H₆ and its reaction with CO₂ are moderately catalyzed by Au/MgO and Au/Al₂O₃.
- (ii) Deposition of Au on the *n*-type TiO₂, CeO₂ and ZnO exhibited a much higher catalytic effect, particularly in the reaction of C₂H₆ with CO₂. This was attributed to the occurrence of an electronic interaction between Au and the *n*-type oxides leading to the formation of reactive negatively charged CO₂.
- (iii) While Au/TiO₂ catalyzes mainly the oxidative dehydrogenation of C₂H₆, on Au/CeO₂ and Au/ZnO the dry reforming of C₂H₆ is the dominant reaction pathway.

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