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**SURFACE SPECIES AND GAS PHASE PRODUCTS IN THE  
PREFERENTIAL OXIDATION OF CO ON TiO<sub>2</sub>-SUPPORTED Au-Rh  
BIMETALLIC CATALYSTS**

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**Abstract**

The oxidation of CO in the presence of hydrogen (PROX process) was investigated on bimetallic Au-Rh catalysts at 300–373 K by Fourier transform infrared spectroscopy and mass spectroscopy. The effects of catalyst composition, reaction temperature and composition of the reacting gas mixtures have been studied. The IR studies revealed the formation of bi- and monodentate carbonates, bicarbonates and hydrocarbonates on the catalysts surfaces; these surface species proved to be not involved in the surface reactions. The formation of adsorbed formaldehyde was observed on all surfaces, except 1% (0.25Au+0.75Rh)/TiO<sub>2</sub>. Adsorbed CO<sub>2</sub> (as the surface product of CO oxidation) was not detected on any surface. The presence of both O<sub>2</sub> and H<sub>2</sub> reduced the surface concentration of CO adsorbed on the metallic sites. Mass spectroscopic analysis of the gas phase showed that gaseous CO<sub>2</sub> was formed in the highest amount in the CO+O<sub>2</sub> mixture, the presence of H<sub>2</sub> suppressed the amount of CO<sub>2</sub> produced. This negative effect of H<sub>2</sub> was the lowest on the 1% Rh/TiO<sub>2</sub> and 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> catalysts.

**Keywords:** PROX of CO, bimetallic Au-Rh catalysts, FTIR, mass spectroscopy, surface species, gas phase products

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## INTRODUCTION

Hydrogen produced by catalytic transformations (steam reforming or partial oxidation) of natural gas or alcohols [1, 2] contains always significant amounts of CO together with  $\text{H}_2\text{O}$ ,  $\text{CO}_2$  and  $\text{CH}_4$ . Before using hydrogen, the concentration of CO (cca. 5-15%) must be lowered to 1-100 ppm for the proper operation of a fuel cell producing energy with low environmental impact [3]. The most powerful process for the removal of CO proved to be the preferential oxidation (PROX) and/or the methanation of CO. Among other catalytic formulations supported Au catalysts have been tentatively tested in the PROX reaction [4-7] based on the high activity of dispersed gold on certain metal oxides for the low temperature oxidation of CO [8-10]. The important role of a reducible support in the PROX reaction has been demonstrated [9, 11-14]. Although Au supported on  $\text{TiO}_2$  has been found to be one of the most active catalysts for low temperature CO oxidation [9, 14], relatively little is known on the catalytic behavior of Au/ $\text{TiO}_2$  catalysts in the PROX reaction [4-7].

Another approximation for overcoming the problem caused by the relatively high concentration of CO in the fuel cell is to find a CO-tolerant  $\text{H}_2$  oxidation catalyst, which works as an anode catalyst that oxidizes CO while maintaining high activity for  $\text{H}_2$  electrooxidation under 373 K. For this purpose, Pt-Sn/C, Pt-Rh supported on  $\text{MoO}_3$  and on  $\text{TiO}_2$  [15] and  $\gamma\text{-Al}_2\text{O}_3$ -supported Au-Pt [16] bimetallic systems might be good candidates.

In the present work, an attempt was made to assign the surface species formed in CO oxidation and in the PROX reaction on Au-Rh/ $\text{TiO}_2$  bimetallic catalysts and to detect the changes in the gas phase composition as a function of the reacting gas mixture composition and the reaction temperature (300-373 K).

## EXPERIMENTAL

$\text{TiO}_2$  was the product of Degussa (P25, 50  $\text{m}^2/\text{g}$ ). The preparation of 1 w.% Au/ $\text{TiO}_2$  and 1 w.% Rh/ $\text{TiO}_2$  catalysts has been previously published in details [18, 19, 21]. The bimetallic Au – Rh catalysts with three different compositions were produced by impregnating  $\text{TiO}_2$  with the mixtures of calculated volumes of  $\text{HAuCl}_4$  and  $\text{RhCl}_3 \times 3 \text{H}_2\text{O}$  solutions to yield 1 w.% metal content. The impregnated powders were dried in air at 383 K for 3 h. CO (99.97%), and  $\text{H}_2$  (99.999%) were the products of Linde.

For IR studies the catalyst powders were pressed onto a Ta-mesh (30 x 10 mm, 5  $\text{mg}/\text{cm}^2$ ). The mesh was fixed to the bottom of a conventional UHV sample manipulator. It was resistively heated and the temperature of the sample was measured by a NiCr-Ni thermocouple spot-welded directly to the mesh. The pretreatments of the samples were performed in a stainless steel UV IR cell

(base pressure  $1.33 \times 10^{-5}$  Pa): the sample was heated in 1.33 hPa  $H_2$  up to 573 K and it was kept at this temperature for 1 hour, this was followed by degassing at the same temperature for 30 min and by cooling the sample to the temperature of the experiment.

Infrared spectra were recorded with a Genesis (Mattson) FTIR spectrometer with a wavenumber accuracy of  $\pm 4 \text{ cm}^{-1}$ . Typically 136 scans were collected. The whole optical path was purged with  $CO_2$ - and  $H_2O$ -free air generated by a Balston 75-62 FT-IR purge gas generator. The spectrum of the pretreated sample (background spectrum) and the actual vapour spectrum were subtracted from the spectrum registered in the presence of gas or gas mixtures. All subtractions were taken without use of a scaling factor ( $f = 1.000$ ).

Mass spectrometric analysis was performed by means of a QMS 200 (Balzers) quadrupole mass-spectrometer. The volume around the head of the QMS 200 apparatus was continuously evacuated and it was connected to the UV IR cell via a leak valve producing  $2.67 \times 10^{-3}$  Pa around the MS head when reacting gases were present in the cell.

## RESULTS AND DISCUSSION

$CO$  adsorbs very weakly on  $TiO_2$ : in the range of  $2400\text{--}2000 \text{ cm}^{-1}$  only a band around  $2180 \text{ cm}^{-1}$  with very low intensity was detected, which can be due to  $CO$  adsorbed on  $TiO_2$  [17] Its intensity decreased with the increase of the adsorption temperature. No band(s) due to adsorbed  $CO_2$  appeared at 300–373 K during  $CO$  adsorption. Bands due to surface formate (see Table 1) were registered, and a band at  $1712\text{--}1720 \text{ cm}^{-1}$  (due to  $CH_2O_{(a)}$  [18g]) was observed on  $TiO_2$  at 300–373 K.

The presence of oxygen led to the intensity increase of bi- and monodentate carbonates' bands and to the decrease of the  $2180 \text{ cm}^{-1}$  band. An IR feature due to adsorbed formaldehyde ( $1715 \text{ cm}^{-1}$ ) was observed even at 373 K in the  $CO\text{--}O_2$  gas mixture. Bands due to adsorbed  $CO_2$  were not detected.

When  $H_2$  (13.3 Pa and 1.33 hPa) was also present in the  $CO\text{--}O_2$  gas mixtures, new bands with relatively high intensities at 1611, 1546, 1510 and  $1460 \text{ cm}^{-1}$  were detected, which are probably due to adsorbed hydrocarbonates, bicarbonates, bi- and monodentate carbonates (12, 13, 19). A band assigned to adsorbed formate appeared at  $1693 \text{ cm}^{-1}$  in these gas mixtures, and a band at  $1646 \text{ cm}^{-1}$  due to  $\delta(H_2O_{(a)})$  was clearly observable. No IR features due to  $CO_2$  adsorbed on  $TiO_2$  were observed in these cases.

As no IR features due to adsorbed  $CO_2$  were observed on  $TiO_2$ , it can be supposed that  $TiO_2$  alone cannot oxidize  $CO$  to  $CO_2$ , neither by its active surface oxygen, nor with the help of gaseous oxygen. The adsorption of  $CO$  through the lattice oxygen of  $TiO_2$  led to the formation of bi- and monodentate

**Table 1**Bands (in  $\text{cm}^{-1}$ ) and their assignments

Assignment	Formaldehyde on Au/TiO <sub>2</sub> <sup>16</sup>	Formic acid on TiO <sub>2</sub> and Au/TiO <sub>2</sub>	PROX on CeO <sub>2</sub> and Pt/CeO <sub>2</sub>	Present work
$\nu(\text{CO})$ in H <sub>2</sub> CO <sub>(a)</sub>	1706-1710			1712-1714
HCOOH <sub>(a)</sub> on TiO <sub>2</sub>		1690-1695 <sup>17-18</sup> 1671 <sup>19</sup>		1675-1666
bicarbonate			1613,1391,1045 <sup>23</sup> 1611,1393,1043 <sup>12</sup>	
$\nu_s(\text{OCO})$ in HCOO <sup>-</sup> <sub>(a)</sub> on TiO <sub>2</sub>		1590,1554 <sup>17-22</sup> 1556 <sup>19</sup>		1596-1597,1551
bidentate carbonate			1562,1286,1028 <sup>24</sup> 1565,1298,1014 <sup>12</sup>	1560-1534, 1280-1287
unidentate carbonate			1545,1348,1062 <sup>24</sup> 1514,1316 <sup>12</sup>	1546-1537, 1354-1365
carbonate polydentate polymer			1462,1353,1066 <sup>23</sup> 1463,1353,1050 <sup>12</sup>	1465, 1356
$\omega(\text{CH}_2)$ in DOM	1403-1411			1396-1403
$\nu_s(\text{OCO})$ in HCOO <sup>-</sup> <sub>(a)</sub>		1374 <sup>19</sup>		
$\tau(\text{CH}_2)$ in DOM	1293-1299			1275-1299
$\omega(\text{CH}_2)$ in H <sub>2</sub> CO <sub>(a)</sub>	1251			1233
$\rho(\text{CH}_2)$ in H <sub>2</sub> CO <sub>(a)</sub>	1155-1164			1150-1169
$\rho(\text{CH}_2)$ in DOM	1112			1136

DOM = dioxymethylene (formed in the reaction of surface oxygen ion and formaldehyde)

carbonates and – in the presence of  $H_2$  – to the formation of hydrocarbonate on the titania surface. The formation of adsorbed formaldehyde on  $TiO_2$  seems to be promoted by hydrogen; the presence of formaldehyde in the adsorbed layer and in the gas phase (see later) negatively affects the preferential oxidation of CO [19].

The above experiments were performed on  $TiO_2$ -supported metal catalysts, too. The main difference between  $TiO_2$  and metal/ $TiO_2$  catalysts was the appearance of the bands attributed to metal-CO surface species on the latter samples. Bands due to CO adsorbed on the metal sites appearing in the interaction of different gases and gas mixtures with the metal/ $TiO_2$  catalysts are characteristic of the actual state of surface metal centres.

In general, the suitable catalyst for preferential CO oxidation in hydrogen must adsorb CO and provide activated oxygen, while hydrogen adsorption must be suppressed [12, 13]. CO is thought to adsorb on the metallic phase. CO adsorption on gold is very weak, which is manifested in a low steady state CO coverage at operational conditions [5–7]

A detailed description of preferential CO oxidation on Au/ $TiO_2$  has recently been given [19]. Similarly to the previous findings [5–7], CO adsorption proved to be weak on this sample. It was postulated that the increase of the reaction temperature, the presence of oxygen and hydrogen lowered the surface concentration of adsorbed CO. It was also suggested that Au/ $TiO_2$  is not a suitable catalyst for preferential CO oxidation, as the amount of  $CO_2$  (both in the adsorbed layer and in the gas phase) was highly suppressed by the presence of hydrogen. This was interpreted by the formation of formaldehyde [19].

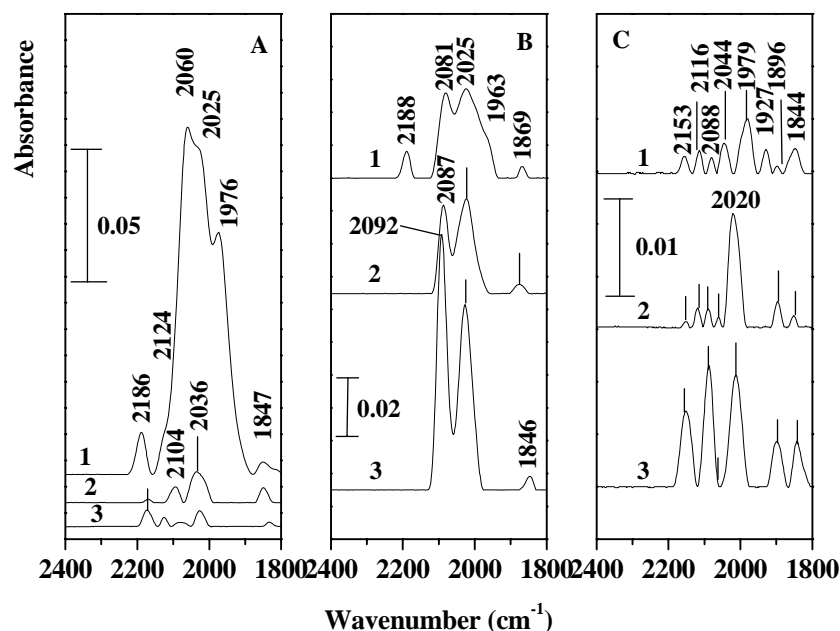
Data obtained in the present work on 1% (0.75Au+0.25Rh)/ $TiO_2$  sample were similar in many respects to those experienced on 1% Au/ $TiO_2$ .

On the other monometallic catalyst (1% Rh/ $TiO_2$ ), CO adsorbs in higher quantity than on the 1% Au/ $TiO_2$ . Bands due to symmetric stretching ( $2101\text{ cm}^{-1}$ ) and asymmetric stretching ( $2033\text{ cm}^{-1}$ ) of  $Rh^+(CO)_2$  surface species, due to linearly bonded CO ( $2066\text{ cm}^{-1}$ ), as well as bands due to bridge-bonded CO ( $1965\text{ cm}^{-1}$ ) and CO adsorbed on threefold coordinated hollow sites ( $1863\text{ cm}^{-1}$ ) could be seen on the spectra taken at 300 K. With the increase of the adsorption temperature, the intensities of the CO bands drastically decreased, and the state of surface Rh sites changed: at 323 K  $Rh^+$  sites (corresponding IR bands are at  $2088$  and  $2033\text{ cm}^{-1}$  of  $Rh^+(CO)_2$ ) and hollow sites threefold coordinated by  $Rh^0$  atoms ( $1863\text{ cm}^{-1}$ ) are available for CO adsorption. At 373 K bands due to CO adsorbed on zerovalent Rh atoms (linearly bonded CO on  $Rh^0$  –  $2066\text{ cm}^{-1}$  and  $(Rh^0)_2(CO)_3$  surface species [20] –  $2003\text{ cm}^{-1}$ ) were only observed possibly due to the reduction of  $Rh^+$  centres by CO at this temperature.

In the  $CO+O_2$  gas mixtures, the intensities of the CO bands decreased, which shows that oxygen adsorption blocks a remarkable part of Rh sites at 300 K. At higher temperatures (323–373 K) the intensities of the bands due to  $Rh^+(CO)_2$

species increased and practically no IR features due to CO adsorbed on zerovalent Rh sites were observed in CO+O<sub>2</sub> mixtures. This is possibly due to the oxidation of Rh<sup>0</sup> centres to Rh<sup>+</sup> by gaseous oxygen.

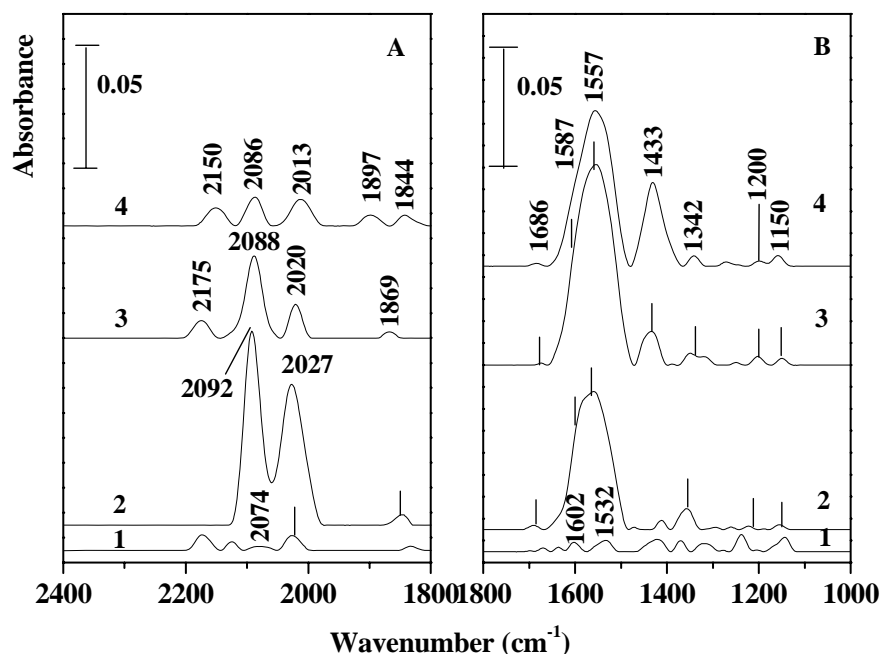
Addition of H<sub>2</sub> into the CO+O<sub>2</sub> mixtures caused a further dramatic decrease in the intensities of CO bands, which may be due to H<sub>2</sub> activation on the metallic sites. Thus a part of Rh surface sites may be occupied by H<sub>2</sub> dissociation reducing thereby the number of active Rh sites in CO adsorption and its further oxidation.



**Fig. 1.** Infrared spectra of 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> detected in (A) – 1.33 hPa CO; (B) – 1.33 hPa CO + 13.3 Pa O<sub>2</sub> and (C) – 1.33 hPa CO + 13.3 Pa O<sub>2</sub> + 13.3 Pa H<sub>2</sub> at different temperatures: 1 – 300 K; 2 – 323 K and 3 – 373 K. Adsorption time 60 min

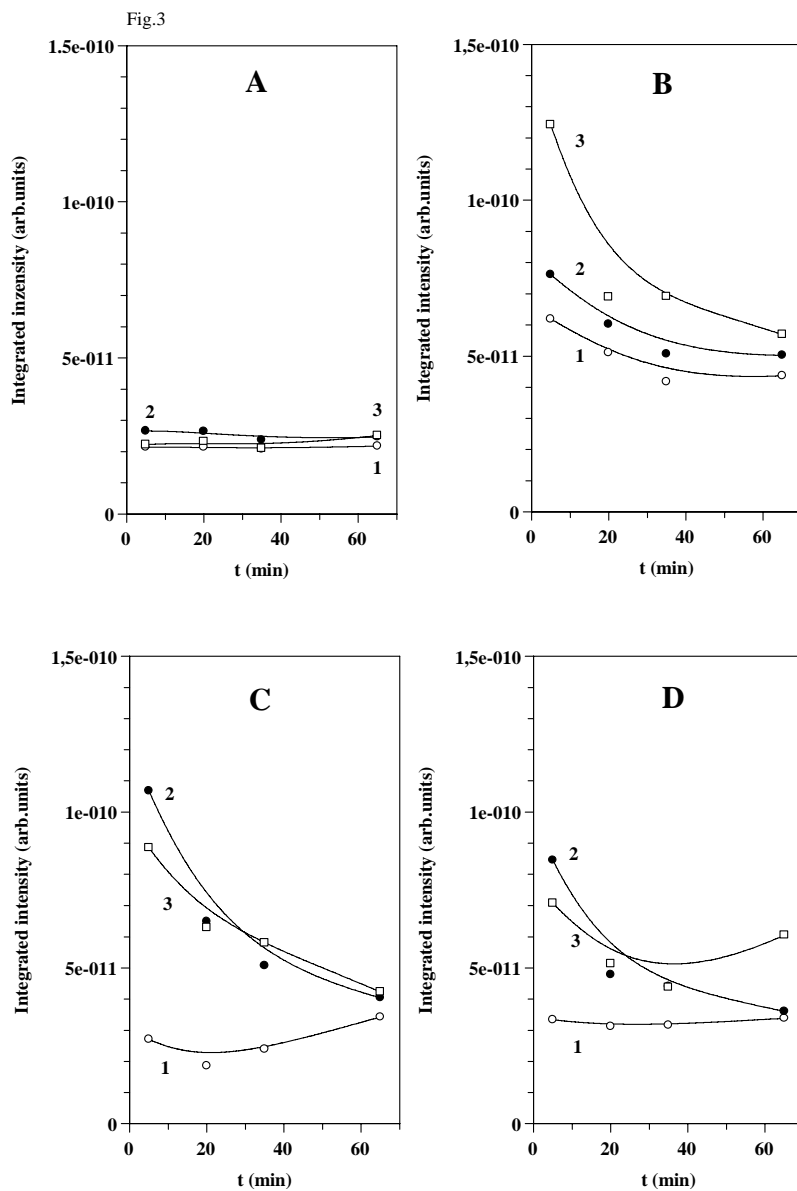
The results obtained on 1% (0.5Au+0.5Rh)/TiO<sub>2</sub> and on 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> samples were very similar to those observed on 1% Rh/TiO<sub>2</sub> catalysts. This is illustrated by the spectra registered on 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> in different gases and gas mixtures at different temperatures (Fig. 1). We have recently found [21] the enrichment of Rh in the

outer surface layers of bimetallic (Au-Rh) crystallites on  $\text{TiO}_2$ . On this basis it can be expected that the bimetallic Au-Rh catalysts show a CO adsorptive behavior similar to that observed on  $\text{TiO}_2$ -supported monometallic Rh sample. It has to be emphasized that no IR feature due to adsorbed  $\text{CO}_2$  was registered on Rh-rich bimetallic samples and on monometallic Rh/ $\text{TiO}_2$  catalyst.



**Fig. 2.** Infrared spectra of 1% (0.25Au+0.75Rh)/ $\text{TiO}_2$  registered in different gases at 373 K (adsorption time 60 min): 1 – 1.33 hPa CO; 2 - 1.33 hPa CO + 13.3 Pa  $\text{O}_2$ ; 3 - 1.33 hPa CO + 13.3 Pa  $\text{O}_2$  + 1.33 Pa  $\text{H}_2$  and 4 - 1.33 hPa CO + 13.3 Pa  $\text{O}_2$  + 13.3 Pa  $\text{H}_2$

Below  $1800\text{ cm}^{-1}$ , bands due to formate, bi- and monodentate carbonates and formaldehyde appeared on the spectra (Table 1). The formation of the above surface species was limited to CO alone on all catalysts, possibly due to the limited amount of surface active oxygen on the  $\text{TiO}_2$  surface. In the presence of oxygen and hydrogen, however, the intensities of the bands due to bi- and monodentate carbonates appreciably increased. Characteristic spectra registered on 1% (0.25Au+0.75Rh)/ $\text{TiO}_2$  were collected in Fig. 2. Similar bands were



**Fig. 3.** Amounts of gaseous CO<sub>2</sub> (detected by MS) at 373 K in (A) – 1.33 hPa CO; (B) – 1.33 hPa CO + 13.3 Pa O<sub>2</sub>; (C) – 1.33 hPa CO + 13.3 Pa O<sub>2</sub> + 1.33 Pa H<sub>2</sub> and (D) – 1.33 hPa CO + 13.3 Pa O<sub>2</sub> + 13.3 Pa H<sub>2</sub> on: 1 – 1% Au/TiO<sub>2</sub>; 2 – 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> and 3 – 1% Rh/TiO<sub>2</sub>



detected on other bimetallic samples. The above finding clearly shows the decisive role of gaseous oxygen in the formation of carbonates, which contradicts the former suggestion [22] that gas phase oxygen does not participate in the production of carbonate-like species. The intensities of the above bands were not affected by the composition of the reacting gas mixture and by the adsorption time. Based upon these findings it can be suggested that these species are not involved in the surface reactions, similarly to the former proposal (23). In the presence of hydrogen, a new band around  $1433\text{ cm}^{-1}$  appeared the intensity of which depended on the amount of  $\text{H}_2$  in the gas phase. This band is tentatively assigned to a surface hydrocarbonate species.

Special attention has been paid to the formation of formaldehyde in the adsorbed layer. Recently it has been shown (19) that the formation of formaldehyde dramatically reduced the effectivity of the PROX process on  $\text{Au/TiO}_2$  catalyst. On the monometallic  $\text{Rh/TiO}_2$  no formation of adsorbed formaldehyde was observed in  $\text{CO}$  and in  $\text{CO}+\text{O}_2$  gas mixtures at 300-373 K; in  $\text{CO}+\text{O}_2+\text{H}_2$  gas mixtures, however, infrared bands due to surface formaldehyde were detected. On the 1%  $(0.75\text{Au}+0.25\text{Rh})/\text{TiO}_2$  bimetallic sample, bands due to adsorbed formaldehyde were registered in all reacting gases at 300-373 K. The decrease of the Au content in the bimetallic catalysts led to the disappearance of IR features assigned to  $\text{CH}_2\text{O}_{(a)}$ . On 1%  $(0.5\text{Au}+0.5\text{Rh})/\text{TiO}_2$  these bands appeared only in  $\text{CO}$  and in  $\text{CO}+\text{O}_2+\text{H}_2$  gas mixtures and on 1%  $(0.25\text{Au}+0.75\text{Rh})/\text{TiO}_2$  these bands were missing in all reacting gas mixtures and at any temperature. If we accept the former statement [19] that the formation of formaldehyde is disadvantageous in the PROX process, its absence on 1%  $(0.25\text{Au}+0.75\text{Rh})/\text{TiO}_2$  would make this sample a promising catalyst for the oxidation of  $\text{CO}$  in the presence of hydrogen.

Besides the registration of the IR spectra, mass spectrometric analysis of the gas phase was continuously performed in the above experiments. Among the MS data the intensity changes of gas phase  $\text{CO}_2$  on selected catalysts at 373 K were depicted on Fig. 3. The highest amount of gaseous  $\text{CO}_2$  was detected in the  $\text{CO}+\text{O}_2$  gas mixture on all catalysts. The data clearly show that the effectivity of monometallic  $\text{Au/TiO}_2$  in  $\text{CO}$  oxidation is significantly suppressed by the presence of hydrogen; on 1%  $\text{Rh/TiO}_2$  and on 1%  $(0.25\text{Au}+0.75\text{Rh})/\text{TiO}_2$  catalysts, however, the negative effects were experienced only in the presence of higher amounts of gaseous hydrogen.

## CONCLUSIONS

1. The interaction of gaseous  $\text{CO}$  with the lattice oxygen of titania leads to the formation of bi- and monodentate carbonates, bicarbonates and hydrocarbonate. The presence of  $\text{H}_2$  in the gas phase increases the surface concentration of

hydrocarbonate. All these surface species are not involved in the surface reactions.

2. Formation of adsorbed formaldehyde was also observed, which negatively affects the effectivity of the catalysts in CO oxidation.
3. The surface concentration of CO adsorbed on metallic sites was reduced by the presence of both O<sub>2</sub> and H<sub>2</sub>.
4. No IR features due to adsorbed CO<sub>2</sub> were registered, which shows that the product of surface oxidation of CO desorbs immediately from the surfaces.
5. The amount of gaseous CO<sub>2</sub> was suppressed by the presence of H<sub>2</sub> in the gas phase.
6. Based upon the data on the formation of surface species and of gaseous products, the 1% (0.25Au+0.75Rh)/TiO<sub>2</sub> sample seems to be a promising candidate among the Au-Rh bimetallic catalysts for the oxidation of CO in the presence of H<sub>2</sub>.

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